

# NORMA

BY UNIDOORS



COLLECTIONS



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## 1.1. About us

We are present in over 40 countries. As leaders in Spain, with a history spanning more than 70 years, we have successfully expanded our reach globally. With a high production capacity, we offer customised solutions for any type of project and client. Our commitment to innovation and sustainability enables us to meet the highest standards on the international market.



Present in over **40 countries** across **4 continents**



**+500** successfully completed projects



**+1M** fire and acoustic doors delivered

## 1.2. Our factories

Our factories in San Leonardo de Yagüe and Ocaña have a high production capacity, enabling us to handle large-scale projects. Using cutting-edge technology, we manufacture high-quality doors in large volumes, offering customised products worldwide.



Ocaña, Toledo



San Leonardo de Yagüe, Soria

## 1.3. Certification

We are committed to quality, safety and sustainability. That is why our certifications reflect our dedication to excellence and position us as the best choice for our clients, supporting both our standard solutions and our custom projects for hotels, public buildings, hospitals, offices, residential developments, and more.

We hold the Certifire by Warrington certification and the UKTC United Kingdom Testing & Certification Ltd., ensuring that our fire-rated doors (FD) meet the required fire resistance regulations. This guarantees a reliable and secure solution for any type of building.

Our doors also comply with the Certisecure certification, accredited by Warringtonfire. This ensures compliance with the British PAS 24 standard, which establishes resistance and security requirements recognized by the British police. This provides reassurance and peace of mind for every project.

In addition, our doors carry the Aenor N Brand, certifying the technical and manufacturing quality of our products.

All our factories are ISO 9001 certified, guaranteeing excellence in Quality Management across every production process. We also hold the IQNET certificate, which supports the international recognition of our management system.

Furthermore, we are proud to hold the ISO 14001 certification for Environmental Management Systems (EMS), as well as the PEFC and FSC® certifications, ensuring that our products come from sustainable and environmentally responsible sources, actively contributing to the protection of the planet.



## 2.1. Lacquered doors collection - *Byzantine*



FLUSH



PANT 5\*



PANT 6\*



PANT 1



PANT 2



PANT 4



PANT 3\*



IN 2



IN 3



PANT 8\*



PANT 7\*



Most of our doors can be customised with glazing. See the possible options in section 4.4. Types of glazing.

\* The Pant 5, Pant 6, Pant 3, Pant 8, Pant 7, 3R and 3Z models can be manufactured with different types of grooving. You can consult them in section 4.2.

## 2.1. Lacquered doors collection - *Lithuanian*



U12



U03



U22



U04



F2 R



Most of our doors can be customised with glazing. See the possible options in section 4.4. Types of glazing.

## 2.1. Lacquered doors collection - *Burgundian*



PANT 3R\*



PANT 3Z\*



PANT S



PANT A



SIEVE



FLEMISH



GALLEON



YOKE



LOOM



Most of our doors can be customised with glazing. See the possible options in section 4.4. Types of glazing.

\* The Pant 5, Pant 6, Pant 3, Pant 8, Pant 7, 3R and 3Z models can be manufactured with different types of grooving. You can consult them in section 4.2.

## 2.1. Lacquered doors collection - *Incan*



OFLYN 2S



OFLYN S



OFLYN 4C



OFLYN 1C



OFLYN 2C



SLINGER




Most of our doors can be customised with glazing. See the possible options in section 4.4. Types of glazing.

## 2.1. Lacquered doors collection - **Celtic**




MOLDED 6P - 6PS  



MOLDED 3P  




MOLDED 2PS  




MOLDED 5PS  



MOLDED 2PC  



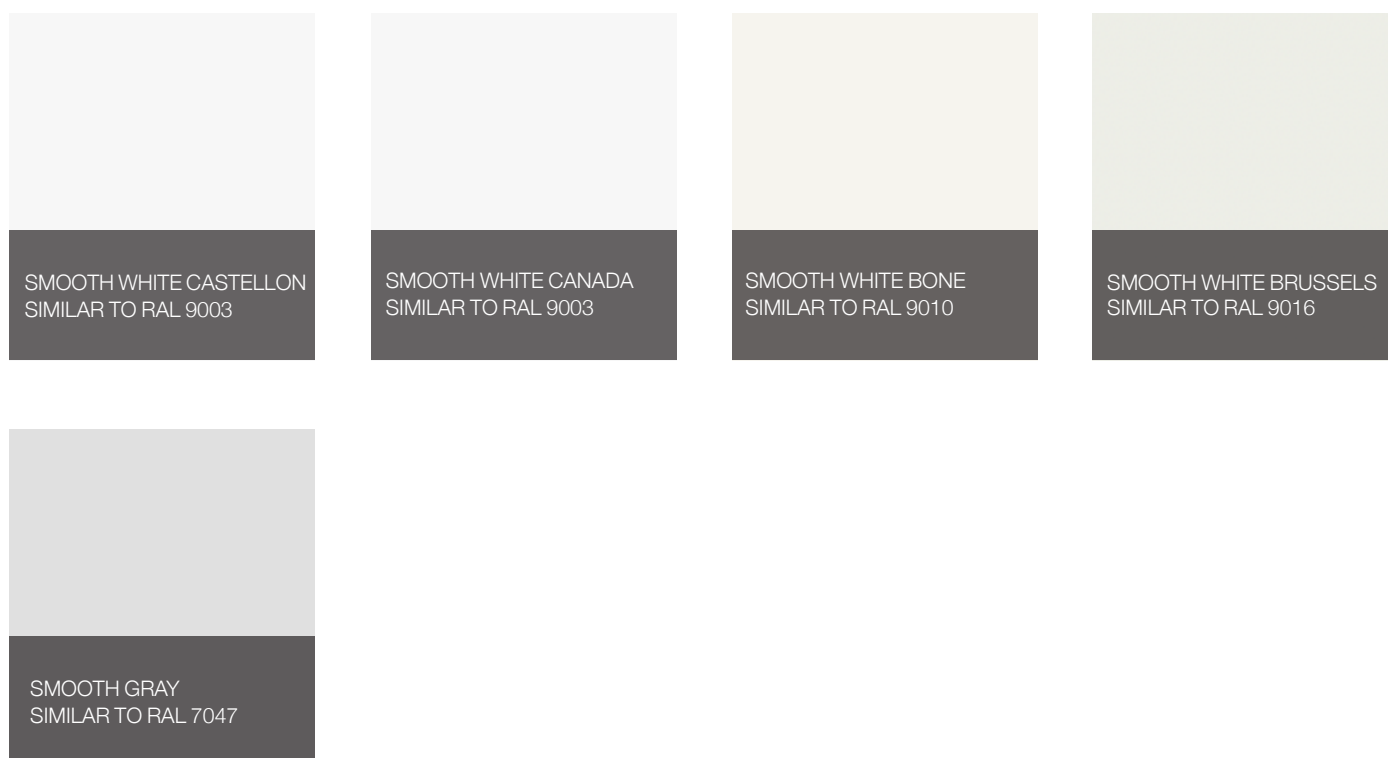
MOLDED 4PS  



 Textured

Smooth

## 2.1. Lacquered doors collection - **Finishes**



**Priming:** designed for those who wish to finish the door on-site or in their workshop.

**Industrial Lacquering:** this is our standard lacquering process, which is highly appreciated by the vast majority of our customers for its impeccable results. We apply three base coats with intermediate sanding between each, ensuring optimal adhesion, followed by a topcoat that provides a flawless finish.



For technical reasons, the images shown in this catalogue may differ from the original designs.

## 2.2. Laminated doors collection - *Roman*



OCAÑA OAK

VERTICAL



OCAÑA OAK

HORIZONTAL



JARAMA OAK

PANT 5 HORIZONTAL



LIGHT OAK

IN 2 VERTICAL



YEPES OAK

IN 3 HORIZONTAL



YEPES OAK

Available models to combine with some of the laminated finishes on pages 12, 13, and 14. Check available options for each model. Most of our doors can be customised with glazing. See the possible options in section 4.4. Types of glazing.

## 2.2. Laminated doors collection - *Magyar*



JARAMA OAK

FORGING



LIGHT CHESTNUT

HUSSAR



CASAREJOS ELM

RECURVE



JARAMA OAK

CORVINIAN



JARAMA OAK

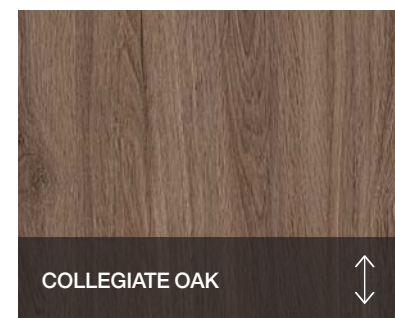
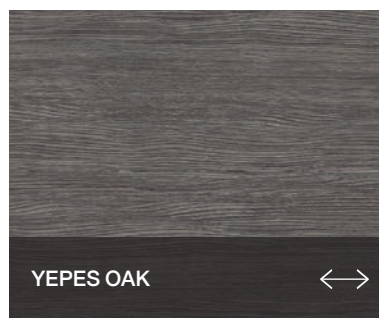
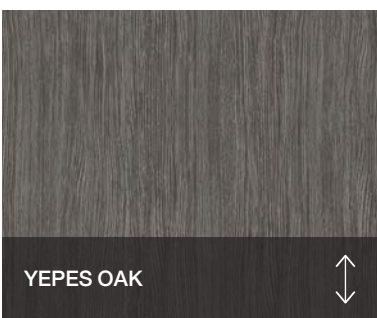
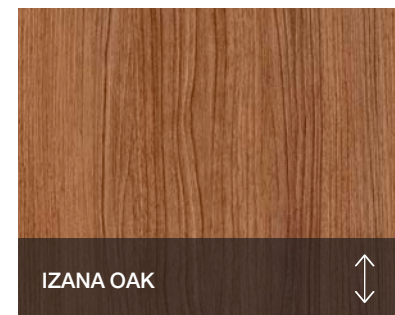
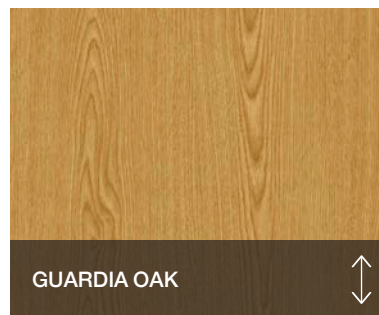
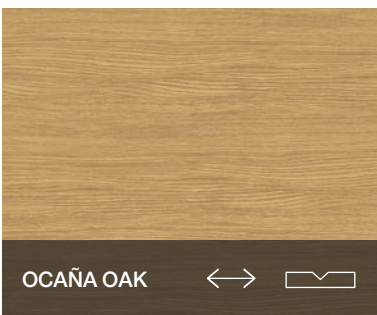
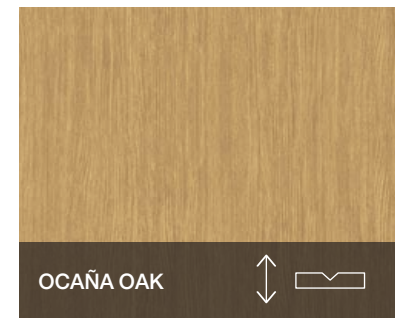
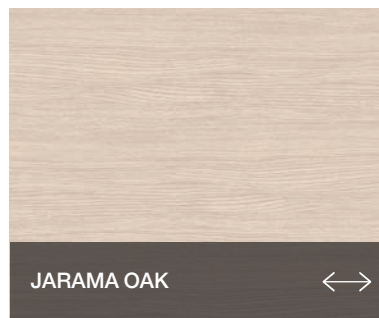
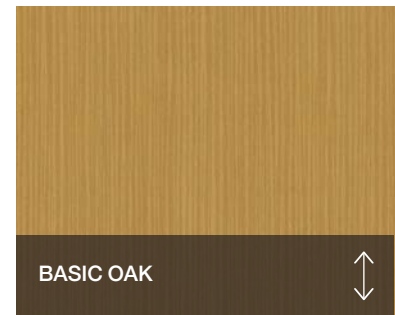
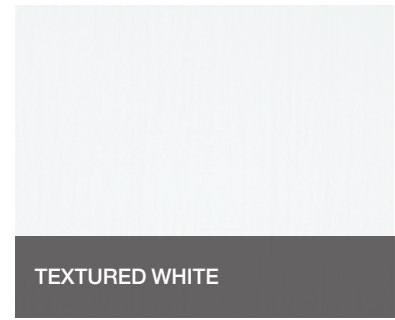
PIERCING



WHITE SKY OAK

## 2.2. Laminated doors collection - **Basic** laminates

**B**

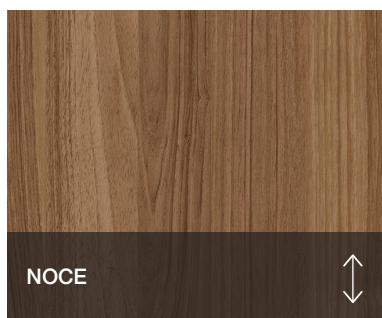
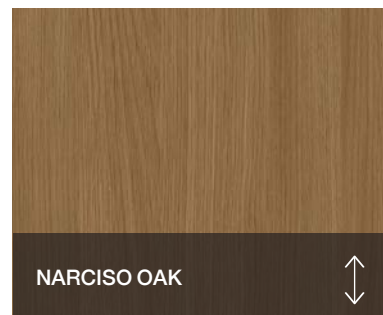
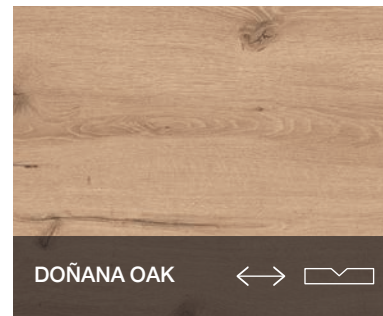
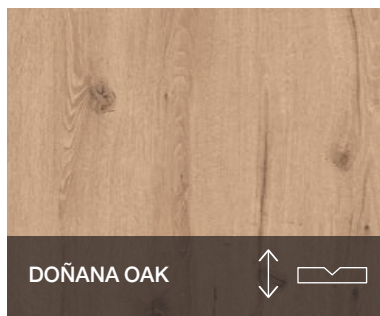
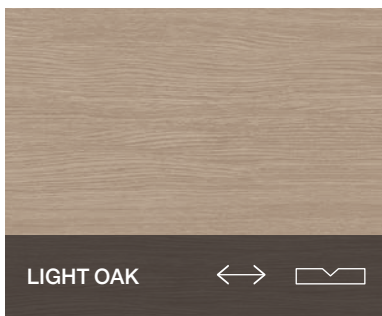
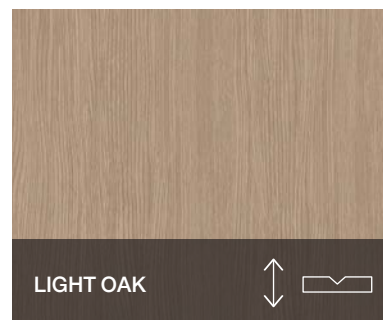


↕ ↔ The arrow indicates the direction of the grain.

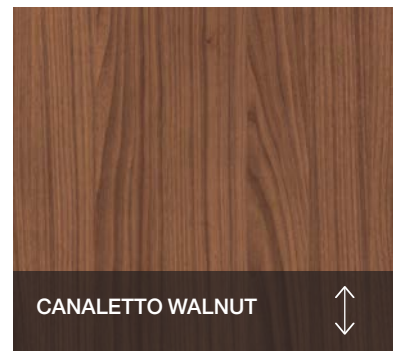
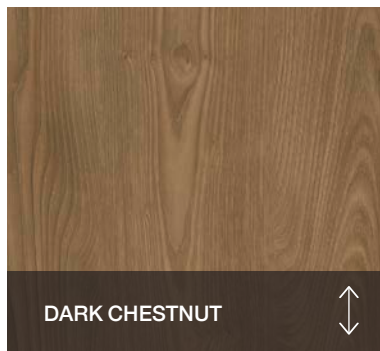
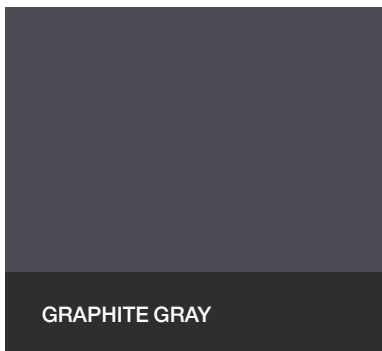
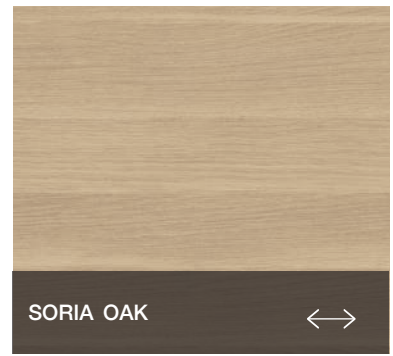
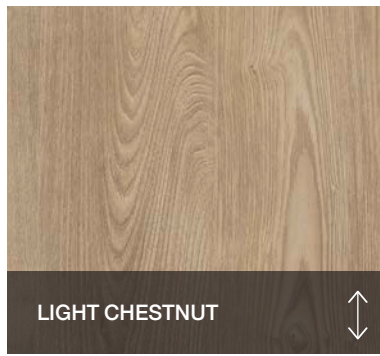
☐ Available with lines of the same color for pant-5.

For technical reasons, the images shown in this catalogue may differ from the original designs.

## 2.2. Laminated doors collection - **Concept** laminates



## 2.2. Laminated doors collection - **Plus** laminates



Check the most up-to-date laminate options.

↕ ↔ The arrow indicates the direction of the grain.

▭ Available with lines of the same color for pant-5.

For technical reasons, the images shown in this catalogue may differ from the original designs.

## 2.3. Natural veneer doors collection - *Slavic*



WALNUT

VERTICAL



BEECH

FAJA



BEECH\*

HORIZONTAL



WENGE

HACHE

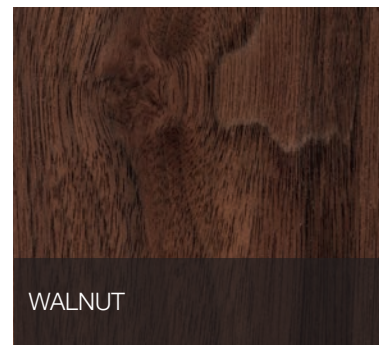
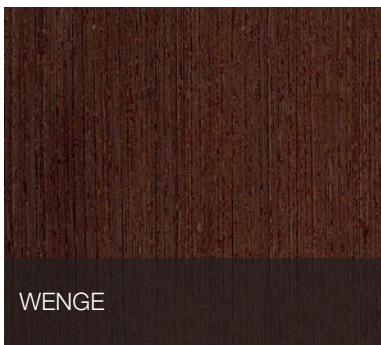
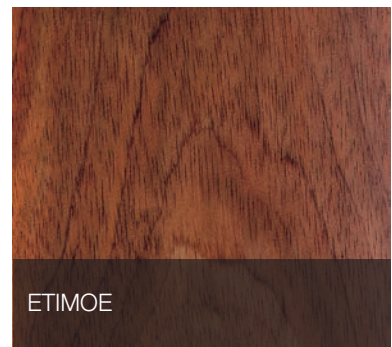
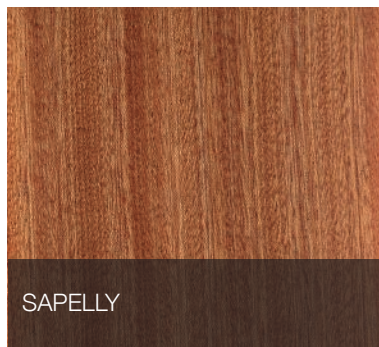
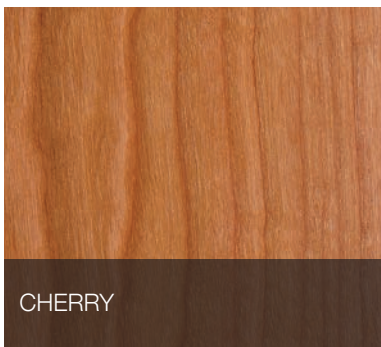
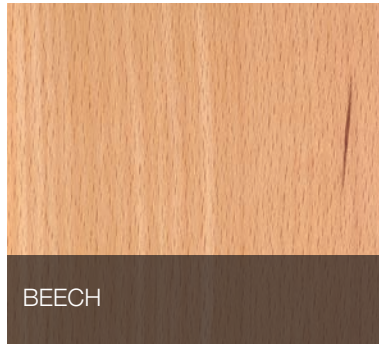
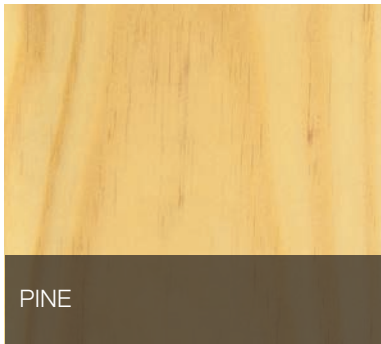


WALNUT

Available models to combine with the natural wood veneers on page 16. Check available options for each model.

(\*) The more reddish tone of Beech is achieved through steaming, a common technique used on this wood species to reduce its risk of warping. Most of our doors can be customised with glazing. See the possible options in section 4.4. Types of glazing.

## 2.3. Natural veneer doors collection - **Finishes**



## 3. Wardrobes

We have the capability to manufacture wardrobes with swing and sliding doors. We can make: just the doors, the complete front (doors + frame), or the entire wardrobe (including the interior).



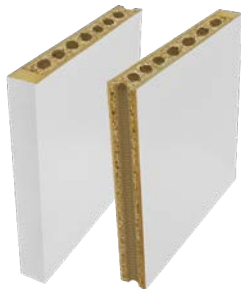


Through a suitable combination of dimensions and opening types (swing and sliding doors), our range of cabinets meets all the needs of new construction and renovation projects.

## 4.1. Types of core



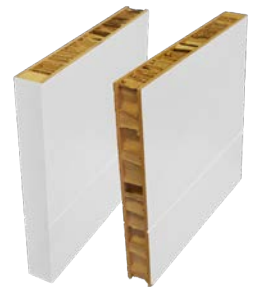
**Solid Core**



**Tubular Core**

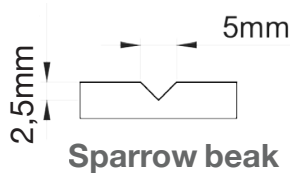


**EPS Core**

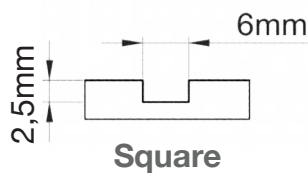


**Hollow Core**

## 4.2. Types of groove



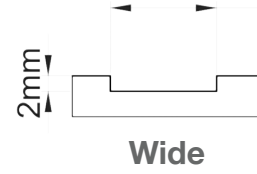
**Sparrow beak**



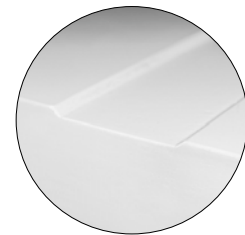
**Square**






Available in 10mm and 30mm



**Wide**



				
<b>Models</b>		<b>Sparrow beak</b>	<b>Square</b>	<b>Wide</b>
<b>Lacquered</b>	Pant-5	✓	✓	✓
	Rest	✓	✓	✓
<b>Laminates</b>	Pant-5	Whites, Oaks, Beech		
	Rest	Only Magyar collection		
<b>Veneer</b>	Pant-5	✓		
	Rest	✓		

## 4.3.Types of inlay

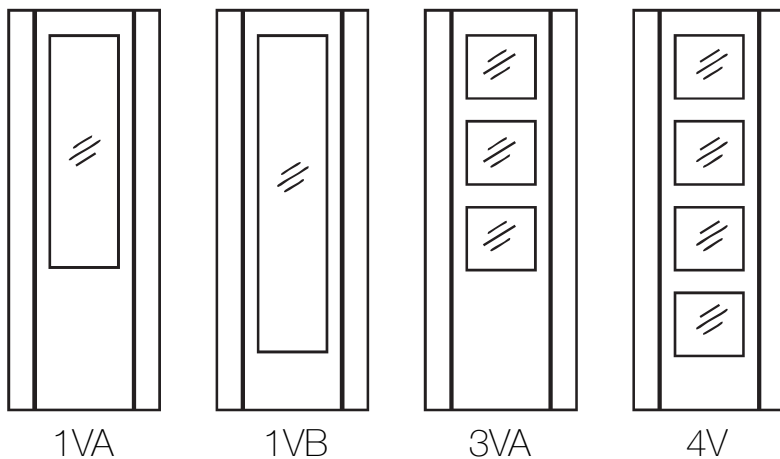
EXCLUSIVE TO PANT5 DESIGN



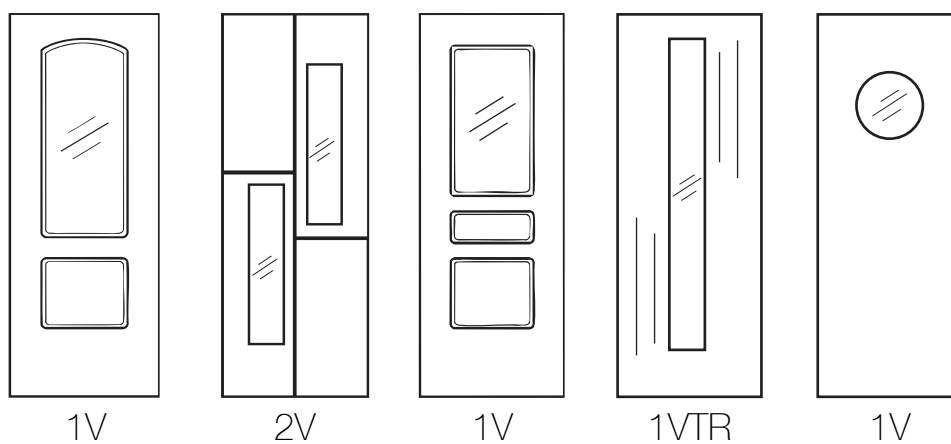
## 4.4.Types of glazing

We adapt the type of glazing to the door design according to your preference.  
Our technical department designs the type of window that best fits the selected door model.

### Standard



### Special



# Fire and acoustic doors

We are committed to developing doors that deliver the highest levels of safety, performance, and comfort.

We hold the Certifire by Warringtonfire certification and the UKTC United Kingdom Testing & Certification Ltd., which ensure that our fire-rated doors (FD) meet the required fire resistance regulations, providing a reliable and secure solution for any building.

Among our core products are fire-rated doors tested for 30, 60, and 90 minutes of fire resistance. In addition, they provide excellent acoustic insulation, ranging from 21 to 42 decibels (Rw).

Our doors also comply with the Certisecure certification by Warringtonfire. This guarantees compliance with the British PAS 24 standard, which establishes resistance and security requirements recognized by the British police.

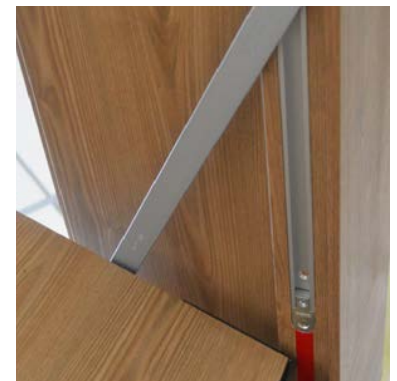


**30, 60, 90 min.**  
BS 476 - UNE EN1634 - 1



**RW=21dB - RW=42dB**

Fired rate doors	Acoustic rating (Rw)			
30	31	34	40	42
60	33	34	36	
90	34			



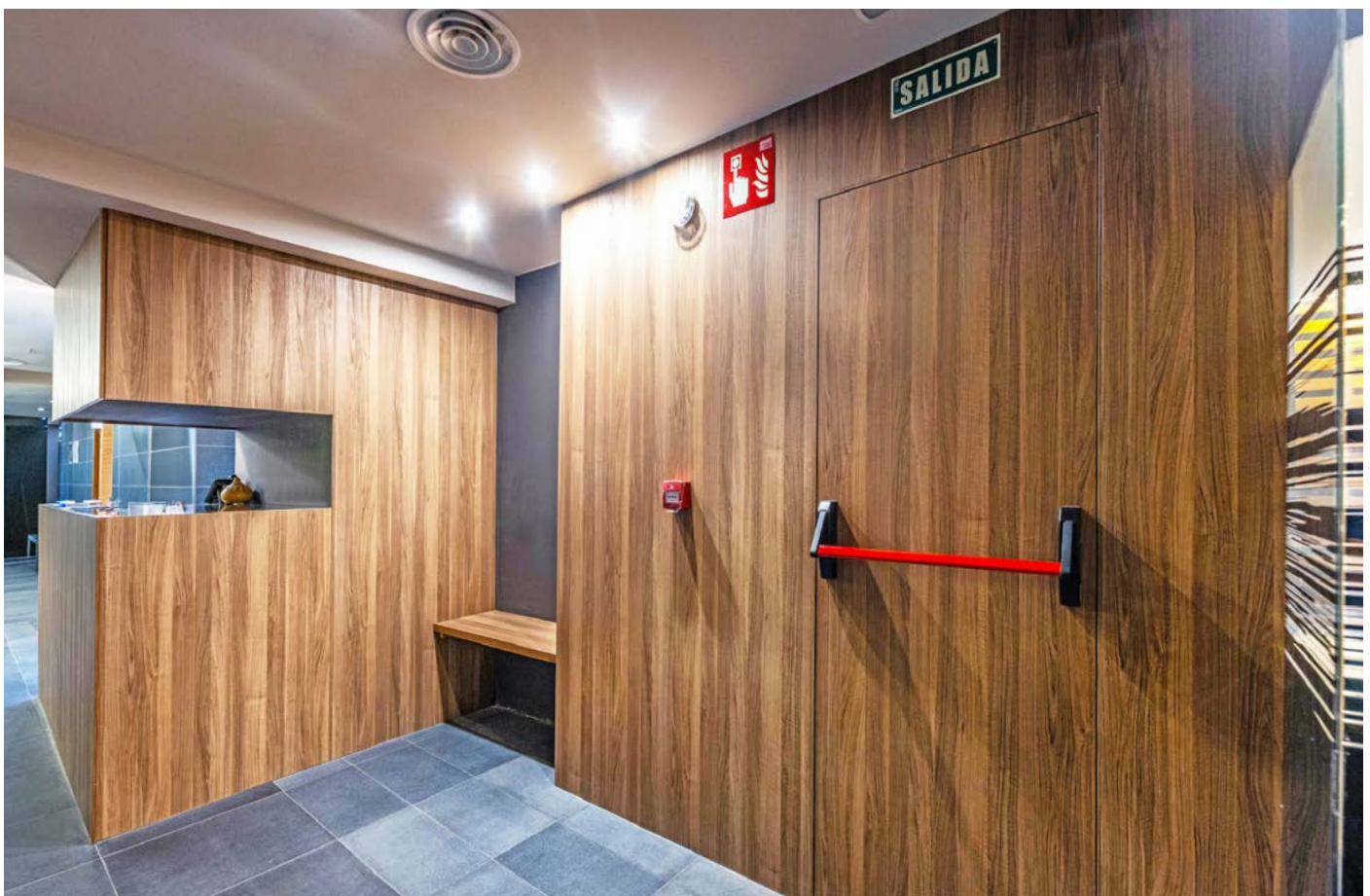
Concealed **door closers**



**Drop-down seal**

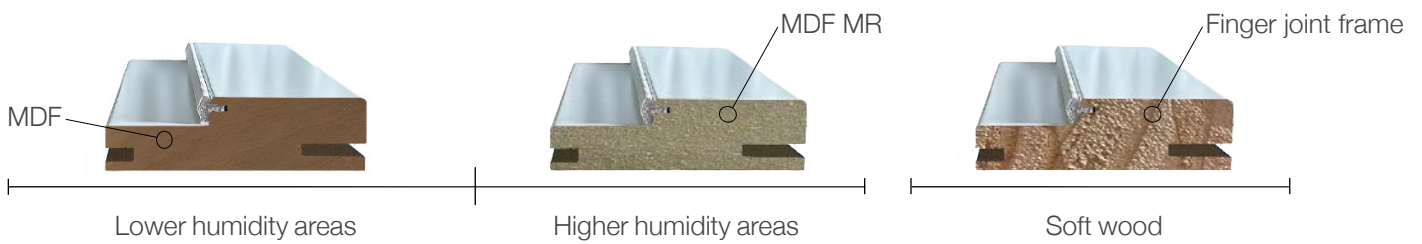


## Technical and standard doors for hotels and more

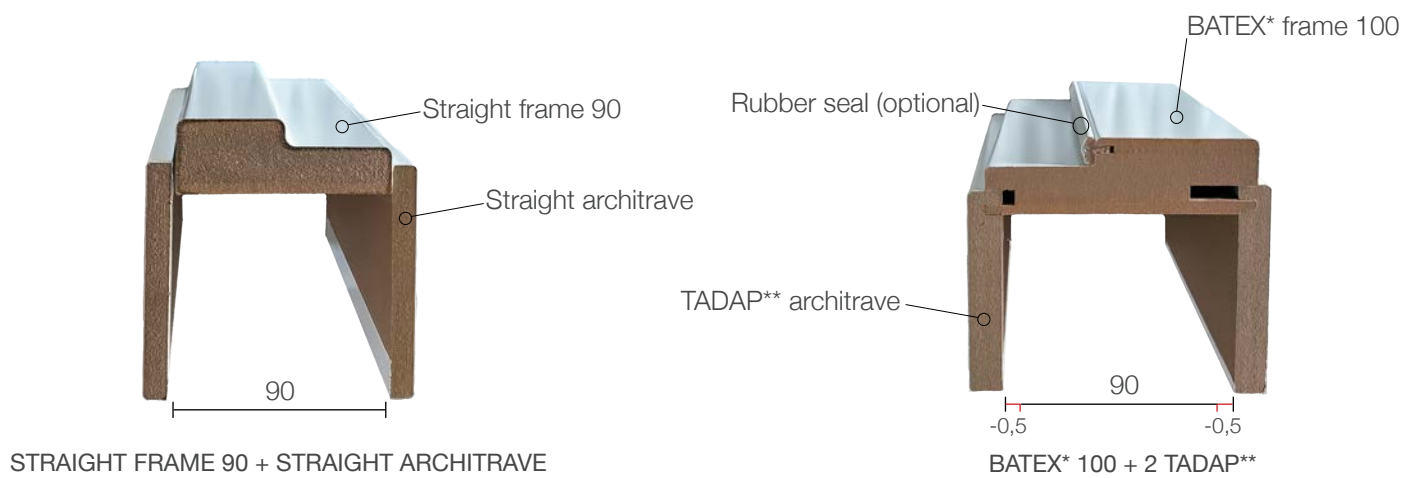


## 6.1. Frames and architraves

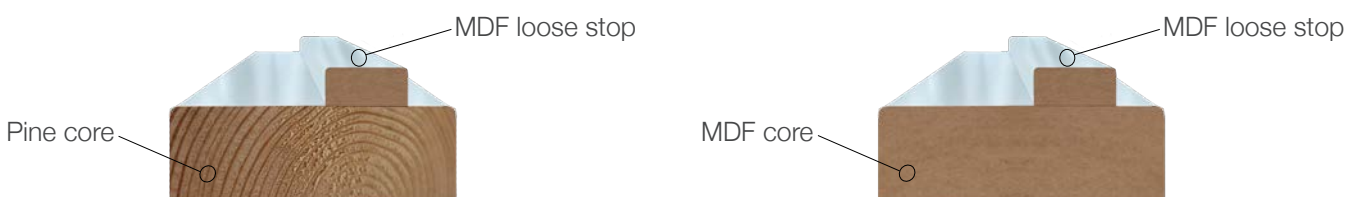
### Types of **core**



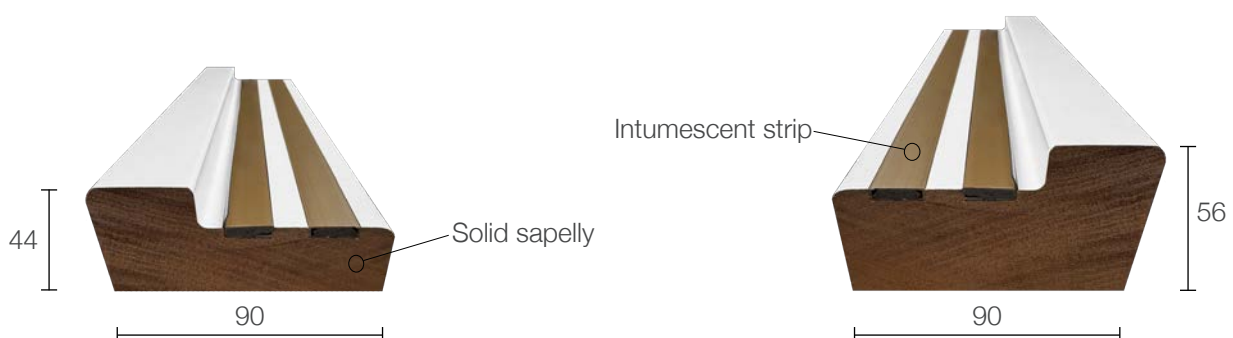
### Fixed Measurement **Settings**



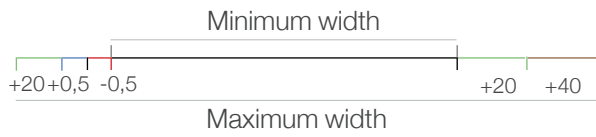
### Planted **stop**



### Hard wood - **PAS24**



## Adjustable settings



TADAP\*\*

ARCHITRAVE 10

ARCHITRAVE 25

ARCHITRAVE 45

FRAME EXTENSION 70

FRAME EXTENSION 160

Door wing width

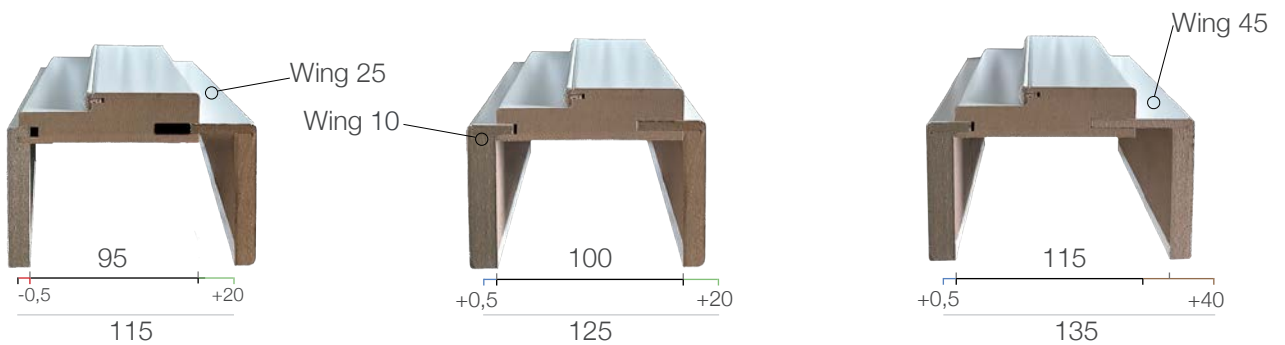


Frame width

Frame extension dimensions



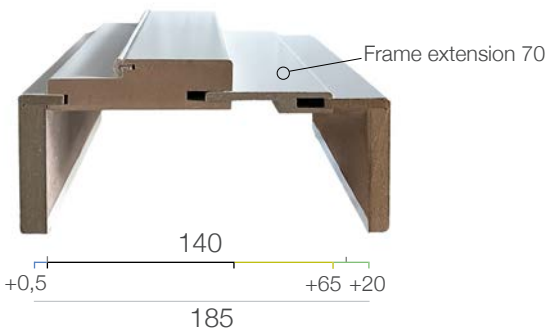
Door WING width



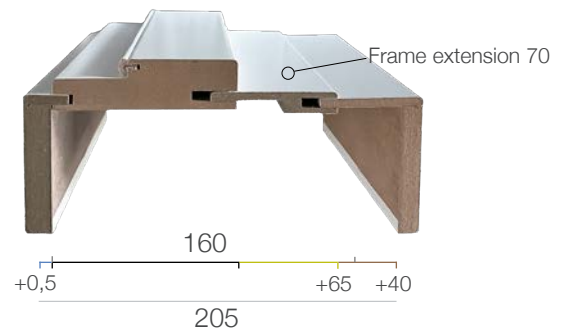
TADAP\*\* + C.BATEX\* 100 + WING 25

WING 10 + C.BATEX\* 100 + WING 25

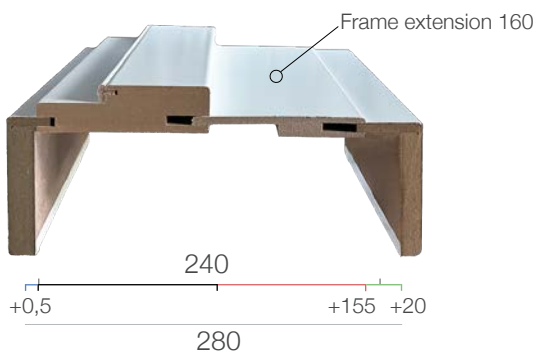
WING 10 + C.BATEX\* 100 + WING 45



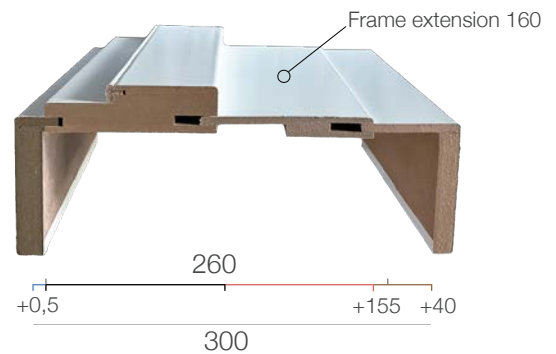
WING 10 + C.BATEX\* 100 + FRAME EXTENSION 70 + WING 25



WING 10 + C.BATEX\* 100 + FRAME EXTENSION 70 + WING 45



WING 10 + C.BATEX\* 100 + FRAME EXTENSION 160 + WING 25



WING 10 + C.BATEX\* 100 + FRAME EXTENSION 160 + WING 45

More configurations by increasing frame openings. Customisation options are available.  
 If an intermediate width is required (185, 195...), the wing 10 must be replaced with a TADAP\*\*.  
 (\*) Extendable frame. (\*\*) Adjustable frame.

## 6.2. Ironmongery

We can adapt to your hardware preferences and deliver the doors with the hardware machining done, so that the client can install it later. We offer a wide range of hardware that can be used on fire-rated doors (FRD), and if a specific item is not available, we will work with our technical department and testing laboratories to have it included in the certifications.

Simply lock



1 Point lock



3 Point lock



Brasilia



Recta



Uxama



Numancia 1



Numancia



Numancia R



Termancia



Termancia R



## 6.3. Other

### Swing door

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### Sliding door

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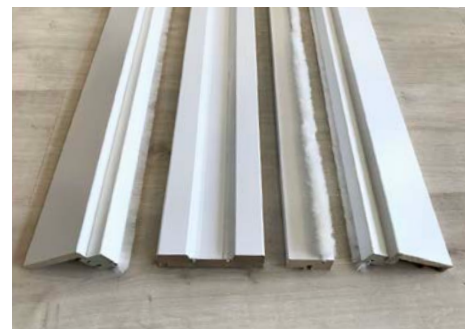
### Shells

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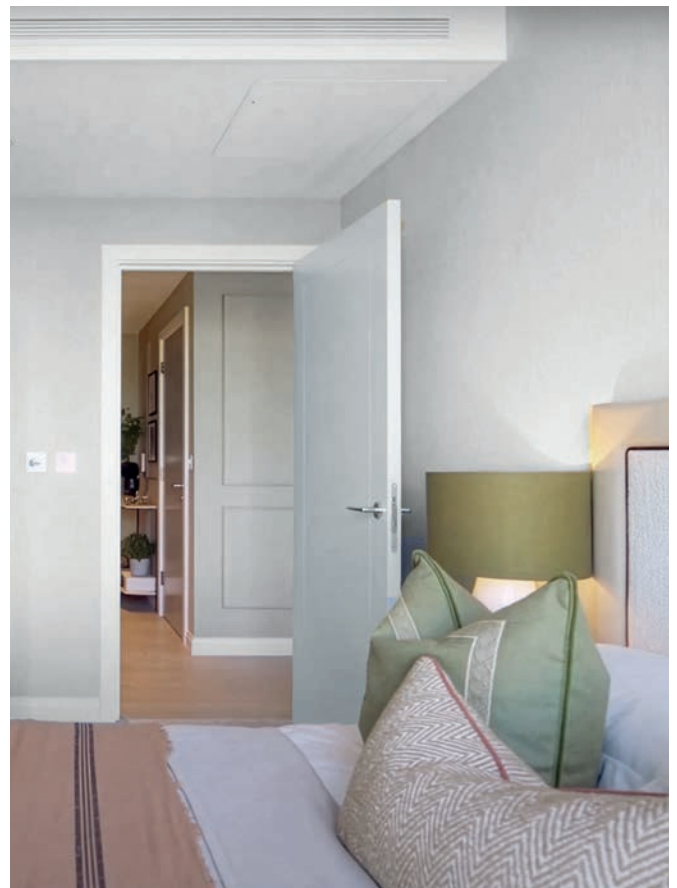
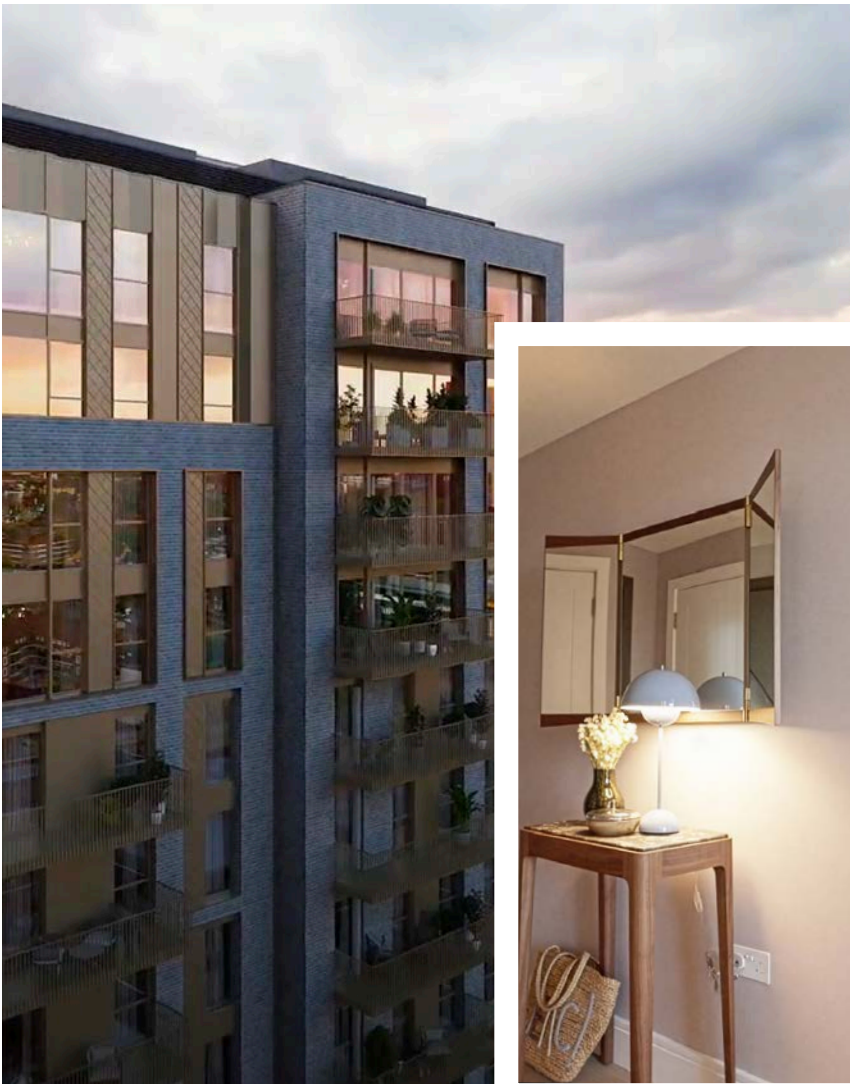
### Covering with joint covers

---



**THE OVAL**  
UNITED KINGDOM

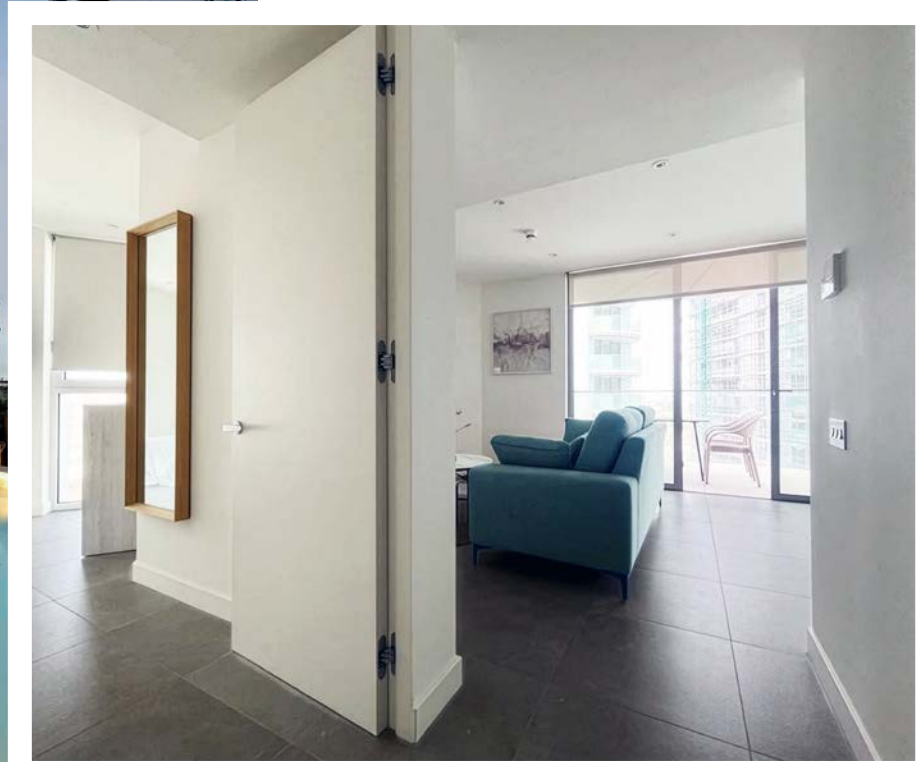
> 500 FD-60 PAS 24 entrance doors  
> 3,000 interior doors





## EUROCITY GIBRALTAR UNITED KINGDOM

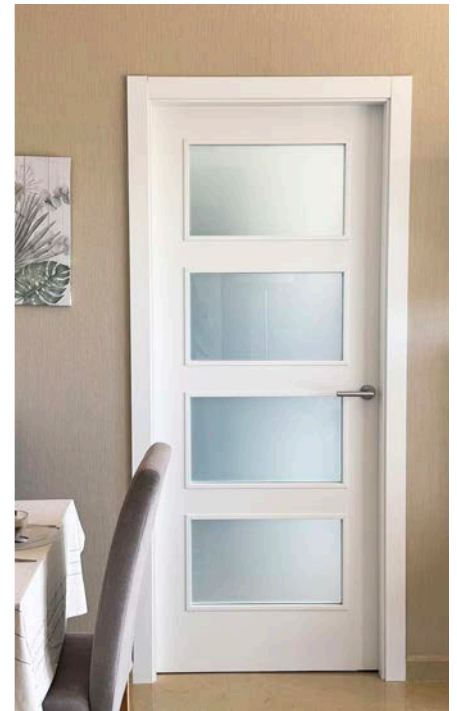
- > 665 fire-rated door sets EI-30
- > 190 fire-rated door sets EI-60
- > 960 flush, rebated, glazed, sliding doors and more



## CIUDAD JARDÍN

SPAIN

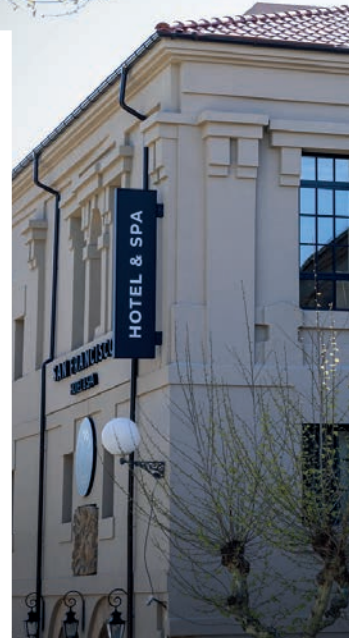
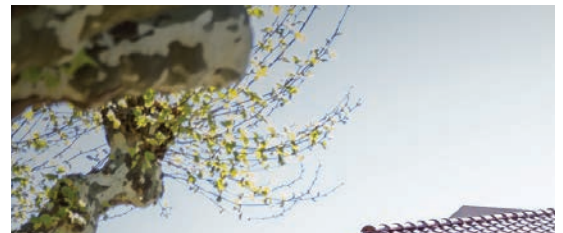
- > 200 reinforced security door 30dB
- > 900 interior doors: solid, glazed, and sliding
- > 225 hinged and sliding wardrobes



## SAN FRANCISCO HOTEL

SPAIN

- > 80 entrance, double, armored and fire escape doors FD-30-60 36dB
- > 90 sliding and double swing doors





## LA VIRGEN SPA HOTEL SPAIN

- > 30 fire-rated door sets EI-30 and EI-60
- > 50 hinged door sets with WPC frame support
- Panels, sliding doors and other wall coverings



## AL RIMAL SAUDI ARABIA

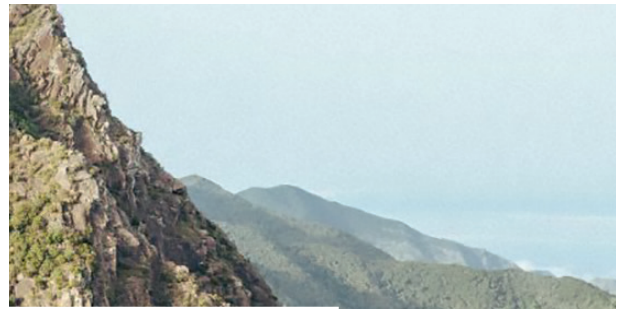
- > 9,000 interior doors FD 30-60 32dB
- > 4,000 wardrobes



## BANCAL HOTEL & SPA

SPAIN

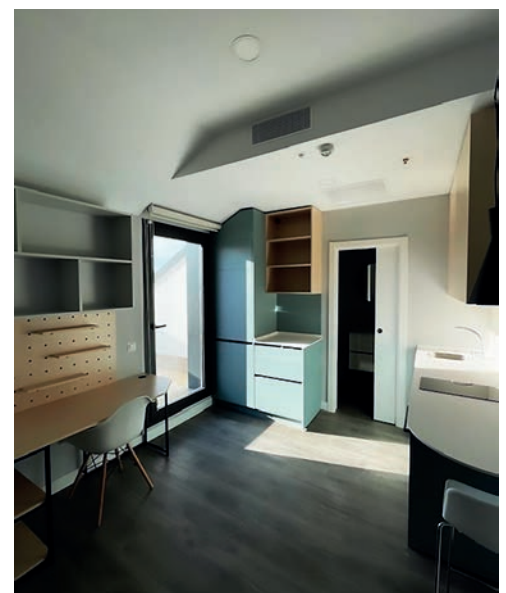
- > 270 flush FD-30 doors with concealed frame
- > 40 FD-60 connecting doors
- > 120 sliding doors and double-leaf doors with vision portholes



## LA PALMERA STUDENT RESIDENCE BUILDING

SPAIN

- > 450 FD-30 entrance doors
- > 465 sliding and interior doors



## 7. Selected projects

### AKLA HOTEL

SPAIN

> 30 fire-rated door sets EI-30 and EI-60 with concealed door closer

> 30 single and double-leaf hinged door sets

Double-leaf hinged door sets, swing doors with porthole and wardrobe fronts

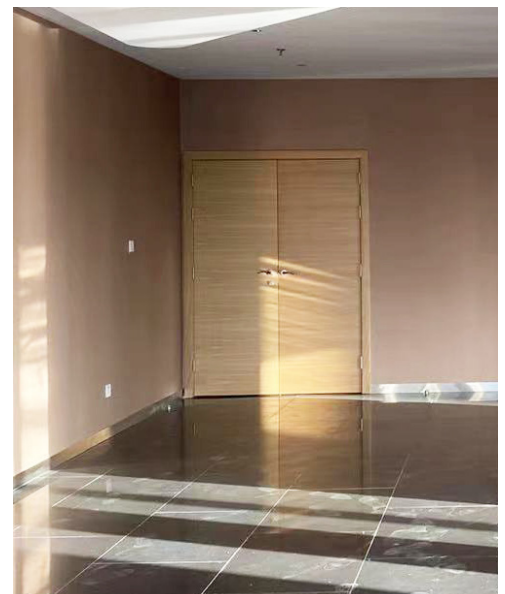


### CENTRAL BANK

ETHIOPIA

> 400 internal doors

> 50 doors EI-60







# **NORMA** BY UNIDOORS

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